

Modeling of Plutonium (Pu) Production in Foreign Nuclear Fuel Cycles (FNFC)

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Introduction and Motivation

- Nuclear weapon states outside of the NPT and facilities not under the IAEA safeguards
 - Nuclear security (non-state actors) and safeguards (state actors) concerns of plutonium production in these states



• Motivation: Identify forensics signatures and proliferation identifiers for these Nuclear Fuel Cycles





Mission Relevance

- Develop an enhanced and innovative FNFC monitoring method
 - Nuclear forensics signatures and proliferation identifiers of FNFC
 - Modeling and experimental efforts of Pu and ²³³U production reactors and associated fuel cycle facilities
 - Accurate methods for discriminating source of Pu and ²³³U (for nuclear security and safeguards applications)





Technical Work Plan in Collaboration with National Labs

- Task 1: High-fidelity computational modeling of a set of FNFCs
 - U and Th fueled reactors (research and power) with fuel reprocessing (aqueous and electrochemical)
- Task 2: Experiments to point-validate the results from the modeling efforts.
 - Low-fluence neutron irradiation of U and Th surrogates using neutron spectrum modifying capsules to produce milligram quantities of Pu and ²³³U
 - Radiochemical separations and contaminant analyses using alpha, gamma and mass spectrometry
- Task 3: A maximum likelihood data analytics method to discriminate source reactor-type of Pu and ²³³U
 - Fuel burnup and time since irradiation predictions



$$L(M|r_{mes}) \propto f(r_{mes}|M) = \prod_{j=1}^{n} \frac{1}{\sigma_{j,sim}\sqrt{2\pi}} exp\left\{-\frac{(r_{j,mes}-r_{j,sim})^2}{2\sigma_{j,sim}^2}\right\}$$
$$Log \ L(M|r_{mes}) = \sum_{j=1}^{n} \left[log\left(\frac{1}{\sigma_{j,sim}\sqrt{2\pi}}\right) - \frac{(r_{j,mes}-r_{j,sim})^2}{2\sigma_{j,sim}^2}\right]$$
$$\sigma_{Log \ L}^2 \cong \sum_{j=1}^{n} \left(\frac{(r_{j,mes}-r_{j,sim})}{\sigma_{j,sim}^2}\right)^2 \times \left(\sigma_{j,mes}^2 + \sigma_{j,sim}^2\right)$$





Task1: Simulated Reactor Library









Task 2: Experimental Irradiation at HFIR

- Depleted UO₂ fuel samples irradiated at HFIR
- Gadolinium irradiation capsule
- Burnup = 4.36 ± 0.28 GWd/MTU
- Each pellet: 11 mg uranium, produced 200 μg plutonium with 87% ²³⁹Pu
- TSI = 1601 days



HFIR irradiated material mass spectroscopy measured set of intra-element ratio values

Patio	Measured	Measurement
Katio	Value	Error
¹³⁷ Cs/ ¹³³ Cs	1.30×10^{0}	6.7%
¹³⁴ Cs/ ¹³⁷ Cs	$3.74 imes 10^{-3}$	4.2%
¹³⁵ Cs/ ¹³⁷ Cs	$4.25 imes 10^{-1}$	10%
¹⁵⁴ Eu/ ¹⁵³ Eu	$4.67 imes 10^{-2}$	4.5%
¹⁵⁰ Sm/ ¹⁴⁹ Sm	3.23×10^{0}	2.7%
¹⁵² Sm/ ¹⁴⁹ Sm	2.93×10^{0}	1.3%
²⁴⁰ Pu/ ²³⁹ Pu	$8.28 imes 10^{-2}$	0.59%
²⁴¹ Pu/ ²³⁹ Pu	$3.30 imes 10^{-2}$	0.88%
²⁴² Pu/ ²³⁹ Pu	$1.88 imes 10^{-3}$	0.88%







Task 2: Experimental Irradiation at MURR

- Natural UO₂ fuel samples irradiated at MURR
- Complex irradiation history
- Irradiation history and axial/radial location of samples known
- Burnup = 0.97 ± 0.03 GWd/MTU
- TSI = 318 days





MURR irradiated material mass spectroscopy measured set of intra-element ratio values

Patio	Measured	Measurement
Katio	Value	Error
¹³⁷ Cs/ ¹³³ Cs	$9.75 imes 10^{-1}$	6.6%
¹³⁴ Cs/ ¹³⁷ Cs	$3.84 imes 10^{-3}$	7.0%
¹³⁵ Cs/ ¹³⁷ Cs	$2.95 imes 10^{-1}$	6.8%
¹⁵⁰ Sm/ ¹⁴⁹ Sm	$9.88 imes 10^{0}$	6.7%
¹⁵² Sm/ ¹⁴⁹ Sm	6.65×10^{0}	5.7%
²⁴⁰ Pu/ ²³⁹ Pu	$4.77 imes 10^{-2}$	5.7%
²⁴¹ Pu/ ²³⁹ Pu	$2.40 imes 10^{-3}$	5.8%
²⁴² Pu/ ²³⁹ Pu	$5.99 imes 10^{-5}$	8.3%





Maximum Likelihood Results – HFIR Cont.



Results of Maximum Likelihood Analysis for the HFIR Irradiated Material (a) 3-D Likelihood Surface Map and (b) 2-D Contour Map for the Most Likely Reactor (HFIR)





		Selected	
Datia	Measured	HFIR	Selected
Kallo	Value	Simulation	/Mes
		Value	
¹³⁷ Cs/ ¹³³ Cs	1.30×10^{0}	$9.74 imes 10^{-1}$	0.73
¹³⁴ Cs/ ¹³⁷ Cs	3.74×10^{-3}	3.71×10^{-3}	0.99
¹³⁵ Cs/ ¹³⁷ Cs	4.25×10^{-1}	$4.95 imes 10^{-1}$	1.16
¹⁵⁴ Eu/ ¹⁵³ Eu	4.67×10^{-2}	$4.66 imes 10^{-2}$	1.00
¹⁵⁰ Sm/ ¹⁴⁹ Sm	$3.23 imes 10^{0}$	3.33×10^{0}	1.03
¹⁵² Sm/ ¹⁴⁹ Sm	$2.93 imes 10^{0}$	2.46×10^{0}	0.84
²⁴⁰ Pu/ ²³⁹ Pu	8.28×10^{-2}	$8.75 imes 10^{-2}$	1.06
²⁴¹ Pu/ ²³⁹ Pu	3.30×10^{-2}	4.22×10^{-2}	1.28
²⁴² Pu/ ²³⁹ Pu	1.88×10^{-3}	2.72×10^{-3}	1.44





Maximum Likelihood Results – MURR Cont.



Results of Maximum Likelihood Analysis for the MURR Irradiated Material (a) 3-D Likelihood Surface Map and (b) 2-D Contour Map for the Most Likely Reactor (MURR)



		Selected	
Patio	Measured	MURR	Selected
Kallo	Value	Simulation	/Mes
		Value	
¹³⁷ Cs/ ¹³³ Cs	9.75×10^{-1}	$9.43 imes 10^{-1}$	0.97
¹³⁴ Cs/ ¹³⁷ Cs	3.84×10^{-3}	3.77×10^{-3}	0.98
¹³⁵ Cs/ ¹³⁷ Cs	2.95×10^{-1}	2.77×10^{-1}	0.94
¹⁵⁰ Sm/ ¹⁴⁹ Sm	$9.88 imes 10^{0}$	$1.02 imes 10^1$	1.03
¹⁵² Sm/ ¹⁴⁹ Sm	$6.65 imes 10^{0}$	$6.20 imes 10^{0}$	0.93
²⁴⁰ Pu/ ²³⁹ Pu	4.77×10^{-2}	4.42×10^{-2}	0.93
²⁴¹ Pu/ ²³⁹ Pu	$2.40 imes 10^{-3}$	$2.30 imes 10^{-3}$	0.96
²⁴² Pu/ ²³⁹ Pu	$5.99 imes 10^{-5}$	$6.01 imes 10^{-5}$	1.00





Spoof 2: 50% PWR (4 GWD/MTU) and 50% FBR (2 GWD/MTU) with one year cooling period







	Likelihood	Burnup (GWD/MTU)	Time (days)
PWR	9.44×10^{-75}	0.54	1
PHWR	4.60×10^{-92}	0.14	1
FBR	1.38×10^{-11}	2.01	592

Spoof 3: 50% PHWR (1 GWD/MTU) and 50% FBR (2 GWD/MTU) with one year cooling period





Expected Impact

- Successful completion of this project will enhance the US capability to monitor FNFCs
 - Application in environmental and wide area environmental sample analyses (Safeguards monitoring)
 - Application in nuclear security (Material out of regulatory control)
- A library for various combinations of FNFC facility operations that could produce Pu and ²³³U







MTV Impact

- Two PhD students and one MS student
- Internships in LLNL and ANL and potential transitions as employees
- Faculty time in LLNL and ANL
- Workshops:
 - Reactor core physics simulation with MCNP6 for users with single user license
 - Radiochemistry analytical techniques
- Technology transitions
 - National lab collaborations and potential transition of the methodology
 - Collaborated with DHS in the past on similar project





Conclusion

- This project will enhance US capability to monitor FNFC
- We will produce a library for various combinations of FNFC facility operations that could produce Pu and ²³³U. The data will be used to inform and validate specific facility models
- Nuclear engineering students with nuclear reactor core and fuel cycle modeling, simulation and radiochemical expertise for potential transition to national laboratories
- Workshops: To enhance MTV students/researcher expertise





Next Steps

- New experimental irradiation of LEU in MURR and analysis
- Fuel separation modeling in collaboration with ANL and LLNL
- Thorium irradiation modeling, separation and analysis





Acknowledgements



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PennState





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Backup Slides





Reactor Library Model Characteristics

Reactor Model	Power (MWth)	Fuel Type (at.% ²³⁵ U)	Moderator	Coolant
PWR (2.35%)	3400	UO ₂ (2.35)	Light Water	Light Water
PWR (3.4%)	3400	UO ₂ (3.4)	Light Water	Light Water
PWR (4.45%)	3400	UO ₂ (4.45)	Light Water	Light Water
FBR (blanket)	1250	UO ₂ (0.25)	-	Liquid Sodium
PHWR	756	UO ₂ (0.72)	Heavy Water	Heavy Water
NRX	40	UO ₂ (0.72)	Heavy Water	Heavy Water
MAGNOX	25	U metal w/ 0.5% Al (0.72)	Graphite	Carbon Dioxide
HFIR (irradiation)	85	UO ₂ (0.25)	Light Water	Light Water
MURR (irradiation)	10	UO ₂ (0.72)	Light Water	Light Water





MCNP Reactor Models









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NRX

Reactor Library Neutron Spectra







HFIR Irradiation Spectrum



MURR Irradiation Spectrum



MURR Irradiation Burnup

• Determination of burnup via ¹³⁷Cs measurements

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$$A_n = \frac{CPS_n}{\varepsilon_{\gamma} * Y_{\gamma}}$$

Fuel Disc	CPS (Live)	Measured ¹³⁷ Cs Activity (Bq)	End of Irradiation ¹³⁷ Cs Activity (Bq)
А	69.86	$1.65 imes 10^6 \pm 2.48 imes 10^4$	$1.67 imes 10^6 \pm 2.51 imes 10^4$
В	70.25	$1.66 \times 10^{6} \pm 2.50 \times 10^{4}$	$1.68 imes 10^6 \pm 2.52 imes 10^4$
С	71.66	$1.70 \times 10^{6} \pm 2.55 \times 10^{4}$	$1.71 \times 10^{6} \pm 2.57 \times 10^{4}$





MURR Irradiation Burnup Cont.

- $Bu = \frac{N_{137Cs} * Q * GWd}{Y_{137} * U}$
 - Q = 202 ± 5 MeV
 - $GWd = (1 \text{ GWd} = 5.393 \times 10^{26} \text{ MeV})$
 - $Y_{137} = 6.221\% \pm 0.069\%$
 - $U = 14.52 \text{ mg} \pm 0.23 \text{ mg} (1.452 \times 10^{-9} \text{ MT})$

Fuel Disc	Measured Burnup (GWd/MTU)	Measured Burnup Error	Simulated Burnup (GWd/MTU)	Simulated Burnup Error	S/E
A	0.949	3.32%	0.960	0.086%	1.01 ± 0.03
В	0.954	3.32%	0.960	0.086%	1.01 ± 0.03
С	0.973	3.32%	0.960	0.086%	0.99 ± 0.03





Irradiated Sample Dissolution Setup







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Irradiated Sample Measurements

- Gamma spectrometry measurements using a Canberra HPGe
- Mass spectrometry measurements using a Thermo Fisher Scientific ICP-MS











MURR Gamma Spectrometry

Isotope	Measured Activity in Full Disc (Bq)	Count Rate (CPS) Error	Simulated Activity in Full Disc (Bq)	S/E
⁹⁵ Zr	$2.54 imes 10^7$	< 0.1%	2.49×10^{7}	0.98
¹⁰³ Ru	$4.92 imes 10^6$	0.3%	$5.62 imes 10^{6}$	1.14
¹³⁴ Cs	$1.12 imes 10^5$	2.2%	$9.92 imes 10^4$	0.89
¹³⁷ Cs	$1.71 imes 10^6$	0.1%	$1.67 imes10^6$	0.98
¹⁴¹ Ce	$4.21 imes 10^6$	0.1%	$4.77 imes10^6$	1.13
¹⁴⁴ Ce	$2.94 imes 10^7$	< 0.1%	$3.11 imes 10^7$	1.06





MURR Mass Spectrometry

lsotope	Fissiogenic Ratio	Measured Mass (g)	Measured Mass Relative Error	Simulated Mass (g)	S/E
¹³³ Cs	1	$5.22 imes 10^{-7}$	6.0%	$5.42 imes 10^{-7}$	1.04
¹³⁵ Cs	1	$1.50 imes 10^{-7}$	6.2%	$1.42 imes 10^{-7}$	0.94
¹³⁷ Cs	0.976	$5.08 imes 10^{-7}$	6.0%	$5.14 imes 10^{-7}$	1.01
¹⁴⁸ Nd	0.983	$1.55 imes 10^{-7}$	5.8%	$1.54 imes 10^{-7}$	0.99
¹⁴⁹ Sm	1	$8.34 imes10^{-9}$	5.8%	$9.51 imes10^{-9}$	1.14
¹⁵⁰ Sm	0.589	$9.22 imes 10^{-8}$	5.8%	$9.24 imes 10^{-8}$	1.00
¹⁵² Sm	1	$5.55 imes 10^{-8}$	5.8%	$5.58 imes 10^{-8}$	1.01
¹⁵³ Eu	1	$1.76 imes 10^{-8}$	5.9%	$1.87 imes 10^{-8}$	1.06







MURR Mass Spectrometry - Plutonium

National Nuclear Security Administration

Measured Pu Mass (µg)	Measurement Error	Simulated Pu Mass (µg)	Simulated Stochastic Error	S/E
20.1	5.3%	20.9	0.78%	$\textbf{1.04} \pm \textbf{0.06}$
lsotope	Measured Pu Vector	Measured Pu Vector Relative Error	Simulated Pu Vector	S/E ^a
²³⁹ Pu	95.22%	0.1%	95.75%	1.01
²⁴⁰ Pu	4.55%	2.2%	4.05%	0.89
²⁴¹ Pu	0.23%	1.9%	0.20%	0.86
²⁴² Pu	<0.01%	N/A	<0.01%	N/A
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Maximum Likelihood Calculation

• Likelihood equation:

$$L(M, Bu, TSI|r_{mes}) \propto f(r_{mes}|M, Bu, TSI) = \prod_{j=1}^{n} \frac{1}{\sigma_{j,sim}\sqrt{2\pi}} exp\left\{-\frac{(r_{j,mes}-r_{j,sim})^2}{2\sigma_{j,sim}^2}\right\}$$

• Log-likelihood equation:

$$Log L(M, Bu, TSI | r_{mes}) = \sum_{j=1}^{n} \left[log \left(\frac{1}{\sigma_{j,sim} \sqrt{2\pi}} \right) - \frac{\left(r_{j,mes} - r_{j,sim} \right)^2}{2\sigma_{j,sim}^2} \right]$$

• Variance in the log-likelihood:

$$\sigma_{Log L}^{2} = \sum_{j=1}^{n} \left(\frac{(r_{j,mes} - r_{j,sim})}{\sigma_{j,sim}^{2}} \right)^{2} \times \left(\sigma_{j,mes}^{2} + \sigma_{j,sim}^{2} \right)$$





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Maximum Likelihood Results – MURR

Reactor Model	Log-Likelihood Value ^b	Predicted Burnup (GWd/MTU)	Predicted Time Since Irradiation (days)
MURR	+29.5 ± 1.1	1.02	295
NRX	+25.3 ± 3.0	1.03	208
MAGNOX	+13.2 ± 5.7	0.73	0
PWR (3.4%)	-6.02 ± 8.71	3.91	1381
PWR (4.45%)	-8.88 ± 10.2	≥ 3.90	1196
PWR (2.35%)	-12.7 ± 10.2	3.10	1202
PHWR	-14.7 ± 13.8	1.02	360
HFIR	-166 ± 28	4.40	1790
FBR	$-1.52 imes 10^5 \pm 2.02 imes 10^4$	≥ 4.73	0

Results of the Maximum Likelihood Analysis for the MURR Irradiated Material ^a

^a True Bu = 0.97 \pm 0.03 GWd/MTU, True TSI = 318 days

^b Maximum possible log-likelihood is 29.7





Task 3: Maximum Likelihood Results – HFIR

Reactor Model	Log-Likelihood Value ^b	Predicted Burnup (GWd/MTU)	Predicted Time Since Irradiation (days)
HFIR	+19.5 ± 4.6	4.29	1827
MURR	-46.6 ± 12.8	4.16	1700
NRX	-52.5 ± 12.5	4.13	1590
MAGNOX	-59.5 ± 13.3	3.00	421
PWR (2.35%)	-86.7 ± 21.0	≥ 5.31	1705
PHWR	-129 ± 32	≥ 4.35	2308
PWR (3.4%)	-284 ± 26	≥ 5.01	0
PWR (4.45%)	$-5.27 \times 10^3 \pm 1.38 \times 10^2$	≥ 3.90	0
FBR	$-6.39 imes 10^5 \pm 1.05 imes 10^4$	≥ 4.73	0

Results of the Maximum Likelihood Analysis for the HFIR Irradiated Material ^a

^a True Bu = 4.36 ± 0.28 GWd/MTU, True TSI = 1601 days

^b Maximum possible log-likelihood is 28.5



